Vision™ OPLC™

V350-35-T2/V350-J-T2 echnical Specifications

The Unitronics V350-35-T2/V350-J-T2 offers the following onboard I/Os:

- 12 Digital Inputs, configurable via wiring to include 2 Analog and 3 HSC/Shaft-encoder Inputs
- 12 Transistor Outputs

I/O configurations can be expanded to include up to 512 I/Os via Expansion Modules. Available by separate order: Ethernet, additional RS232/RS485, CANbus, Profibus Slave.

Technical Specifications

Power Supply

Input voltage 24VDC

Permissible range 20.4VDC to 28.8VDC with less than 10% ripple

Max. current consumption See Note 1
npn inputs 230mA@24VDC
pnp inputs 135mA@24VDC

Notes:

1. To calculate the actual power consumption, subtract the current for each unused element from the maximum current consumption value according to the values below:

Backlight	Ethernet card
10mA	35mA

Digital Inputs

Number of inputs 12. See Note 2
Input type See Note 2
Galvanic isolation None
Nominal input voltage 24VDC

Input voltage

pnp (source) 0-5VDC for Logic '0'

17-28.8VDC for Logic '1'

npn (sink) 17-28.8VDC for Logic '0'

0-5VDC for Logic '1'

Input current 8mA@24VDC

Input impedance 3KΩ

Response time 10ms typical, when used as normal digital inputs

Input cable length

Normal digital input Up to 100 meters

High Speed Input Up to 50 meters, shielded, see Frequency table below

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High speed inputs Specifications below apply when wired as HSC/shaft-encoder.

See Note 2

Frequency (max) See Note 3

Cable length (max.)	HSC	Shaft-encoder	
10m	30kHz	20kHz	
25m	30kHz	13kHz	
50m	25kHz	9kHz	

Duty cycle 40-60% Resolution 32-bit

Notes:

2. This model comprises a total of 12 inputs. Input functionality can be adapted as follows: 12 inputs may be used as digital inputs. They may be wired, in a group, and set to either npn or pnp via a single jumper.

In addition, according to jumper settings and appropriate wiring:

- Inputs 10 and 11 can function as either digital or analog inputs.
- Inputs 0, 2, and 4 can function as high-speed counters, as part of a shaft-encoder, or as normal digital inputs.
- Inputs 1, 3, and 5 can function as either counter reset, as part of a shaft-encoder, or as normal digital inputs.
- If inputs 0, 2, 4 are set as high-speed counters (without reset), inputs 1, 3, 5 can function as normal digital inputs.
- 3. pnp/npn maximum frequency is at 24VDC.

Analog Inputs

Number of inputs 2, according to wiring as described above in Note 2

Input type Multi-range inputs: 0-10V, 0-20mA, 4-20mA

 Input range
 0-20mA, 4-20mA
 0-10VDC

 Input impedance
 243Ω
 >150KΩ

 Maximum input rating
 25mA, 6V
 15V

Galvanic isolation None

Conversion method Successive approximation

Resolution (except 4-20mA) 10-bit (1024 units)
Resolution (at 4-20mA) 204 to 1023 (820 units)

Conversion time One configured input is updated per scan. See Note 4

Precision 0.9%

Status indication Yes – if an analog input deviates above the permissible range, its

value will be 1024.

Notes:

4. For example, if 2 inputs are configured as analog, it takes 2 scans to update all analog values.

Digital Outputs

Number of outputs 12 transistor pnp (source)
Output type P-MOSFET (open drain)

Isolation None

Output current (resistive load) 0.5A maximum per output 3A maximum total per common

Maximum frequency 50Hz (resistive load)

0.5Hz (inductive load)

PWM maximum frequency 0.5KHz (resistive load). See Note 5

Short circuit protection Yes

Short circuit indication Via software
On voltage drop 0.5VDC maximum

Power supply for outputs

Operating voltage 20.4 to 28.8VDC

Nominal voltage 24VDC

Notes:

5. Outputs 0 to 6 can be used as PWM outputs.

Graphic Display Screen

LCD Type TFT, LCD display

Illumination backlight White LED, software-controlled

Display resolution 320x240 pixels

Viewing area 3.5"

Colors 65,536 (16-bit)
Touchscreen Resistive, analog
'Touch' indication Via buzzer

Screen brightness control Via software (Store value to SI 9)

Virtual Keypad Displays virtual keyboard when the application requires data entry

Keypad

Number of keys 5 programmable function keys

Key type Metal dome, sealed membrane switch

Slides Slides may be installed in the operating panel faceplate to custom-

label the keys. Refer to *V350 Keypad Slides.pdf* Two sets of slides are supplied with the controller:

one set of arrow keys, and one blank set

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<u>Program</u>				
Memory size	Applicatio	Application Logic – 1Mb, Images – 6Mb, Fonts – 512 Kb		
Operand type	Quantity	Symbol	Value	
Memory Bits	8192	MB	Bit (coil)	
Memory Integers	4096	MI	16-bit signed/unsigned	
Long Integers	512	ML	32-bit signed/unsigned	
Double Word	256	DW	32-bit unsigned	
Memory Floats	64	MF	32-bit signed/unsigned	
Fast Bits	1023	XB	Fast Bits (coil) – not retained	
Fast Integers	512	ΧI	16 bit signed/unsigned (fast, not retained)	
Fast Long Integers	256	XL	32 bit signed/unsigned (fast, not retained)	
Fast Double Word	64	XDW	32 bit unsigned (fast, not retained)	
Timers	384	Т	Res. 10 ms; max 99h, 59 min, 59.99 s	
Counters	32	С	32-bit	
Data Tables	120K dynamic data (recipe parameters, datalogs, etc.)			
	192K fixed data (read-only data, ingredient names, etc)			
	•	Expandable via SD card. See Removable Memory below		
HMI displays	Up to 102	Up to 1024		
Program scan time	15μS per 1kb of typical application			
Removable Memory				

Removable Memory

Micro SD card Compatible with standard SD and SDHC; up to 32GB store datalogs,

Alarms, Trends, Data Tables, backup Ladder, HMI, and OS.

See Note 6

Notes:

6. User must format via Unitronics SD tools utility.

Communication Ports

Port 1 1 channel, RS232/RS485. See Note 7

Galvanic isolation No

Baud rate 300 to 115200 bps

RS232

Input voltage ±20VDC absolute maximum

Cable length 15m maximum (50')

RS485

Input voltage -7 to +12VDC differential maximum

Cable type Shielded twisted pair, in compliance with EIA 485

Cable length 1200m maximum (4000')

Nodes Up to 32
Port 2 (optional) See Note 8
CANbus (optional) See Note 8

Notes:

- 7. This model is supplied with a serial port: RS232/RS485 (Port 1). The standard is set to either RS232 or RS485 according to jumper settings. Refer to the product's Installation Guide.
- 8. The user may order and install one or both of the following modules:
 - An additional port (Port 2). Available port types: RS232/RS485 isolated/non-isolated, Ethernet
 - A CANbus port

Port module documentation is available on the Unitronics website.

I/O Expansion

Additional I/Os may be added. Configurations vary according to module.

Supports digital, high-speed, analog, weight and temperature

measurement I/Os.

Local Via I/O Expansion Port. Integrate up to 8 I/O Expansion Modules

comprising up to 128 additional I/Os. Adapter required (P.N. EX-A2X).

Remote Via CANbus port. Connect up to 60 adapters to a distance of 1000

meters from controller; and up to 8 I/O expansion modules to each adapter (up to a total of 512 I/Os). Adapter required (P.N. EX-RC1).

Miscellaneous

Clock (RTC) Real-time clock functions (date and time).

Battery back-up 7 years typical at 25 °C, battery back-up for RTC and system data,

including variable data

Battery replacement Yes. Coin-type 3V, lithium battery, CR2450

Dimensions

Size V350 109 x 114.1 x 68mm (4.29 x 4.49 x 2.67"). See Note 9

V350-J 109 x 114.1 x 66mm (4.29 x 4.49 x 2.67"). See Note 9

Weight 211g (7.44 oz)

Notes:

9. For exact dimensions, refer to the product's Installation Guide.

Environment

Operational temperature 0 to 50°C (32 to 122°F)

Storage temperature -20 to 60°C (-4 to 140°F)

Relative Humidity (RH) 10% to 95% (non-condensing)

Mounting method Panel mounted (IP65/66/NEMA4X)

DIN-rail mounted (IP20/NEMA1)

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