Vision™ OPLC™

V350-35-TA24, V350-S-TA24 V350-J-TA24, V350-JS-TA24 Technical Specifications

The Unitronics V350-35-TA24, V350-S-TA24, V350-J-TA24, V350-JS-TA24 offers the following onboard I/Os:

- 12 Digital Inputs, configurable via wiring to include 2 Analog, 2 PT100/TC, and 1 HSC/ Shaft-encoder Input
- 10 Transistor Outputs, 2 Analog Outputs

I/O configurations can be expanded to include up to 512 I/Os via Expansion Modules. Available by separate order: Ethernet, additional RS232/RS485, CANbus, Profibus Slave.

Technical Specifications

Power Supply

Input voltage 24VDC

Permissible range 20.4VDC to 28.8VDC with less than 10% ripple

Max. current consumption See Note 1

npn inputs 240mA@24VDC pnp inputs 200mA@24VDC

Notes:

 To calculate the actual power consumption, subtract the current for each unused element from the maximum current consumption value according to the values below:

Backlight	Ethernet card	Relay Outputs (per output)	All Analog Outputs, voltage/current
20mA	35mA	5mA	48mA/30mA*

^{*}If the analog outputs are not configured, then subtract the higher value.

Digital Inputs

Number of inputs 12. See Note 2
Input type See Note 2
Galvanic isolation None
Nominal input voltage 24VDC

Input voltage

Input current

pnp (source) 0-5VDC for Logic '0'

17-28.8VDC for Logic '1'

npn (sink) 17-28.8VDC for Logic '0'

0-5VDC for Logic '1' 3.7mA@24VDC

Input impedance 6.5KΩ

Response time 10ms typical, when used as normal digital inputs

Input cable length

Normal digital input Up to 100 meters

High Speed Input Up to 50 meters, shielded, see Frequency table below

High speed inputs Specifications below apply when wired as HSC/shaft-encoder.

See Note 2

Frequency (max) See Note 3

Cable length (max.)	HSC	Shaft-encoder pnp	Shaft-encoder npn
10m	30kHz	20kHz	16kHz
25m	25kHz	12kHz	10kHz
50m	15kHz	7kHz	5kHz

Duty cycle 40-60% Resolution 32-bit

Notes:

This model comprises a total of 12 inputs. Input functionality can be adapted as follows.All 12 inputs may be used as digital inputs. They may be wired in a group via a single jumper as either npn or pnp.

In addition, according to jumper settings and appropriate wiring:

- Inputs 5 and 6 can function as either digital or analog inputs.
- Input 0 can function as a high-speed counter, as part of a shaft-encoder, or as normal digital inputs.
- Input 1 can function as either counter reset, normal digital input, or as part of a shaft-encoder.
- If input 0 is set as a high-speed counter (without reset), input 1 can function as a normal digital input.
- Inputs 7-8 and 9-10 can function as digital, thermocouple, or PT100 inputs; input 11 can also serve as the CM signal for PT100.
- 3. pnp/npn maximum frequency is at 24VDC.

Number of inputs 2, according to wiring as described above in Note 2

Input type Multi-range inputs: 0-10V, 0-20mA, 4-20mA

Input range 0-20mA, 0-10VDC

4-20mA

 Input impedance
 37Ω 12.77kΩ

 Maximum input rating
 30mA.1.1V $\pm 15V$

Galvanic isolation None

Conversion method Voltage to frequency

Normal mode

Resolution, except 4-20mA 14-bit (16384 units)

Resolution, at 4-20mA 3277 to 16383 (13107 units)

Conversion time 100ms minimum per channel. See Note 4

Fast mode

Resolution, except 4-20mA 12-bit (4096 units)
Resolution, at 4-20mA 819 to 4095 (3277 units)

Conversion time 30ms minimum per channel. See Note 4

Accuracy (0° to 50° C / -30° to 60° C) $\pm 0.5\%$ / $\pm 0.9\%$ Status indication Yes. See Note 5

Notes:

- 4. Conversion times are accumulative and depend on the total number of analog inputs configured. For example, if only one analog input (fast mode) is configured, the conversion time will be 30ms; however, if two analog (normal mode) and two RTD inputs are configured, the conversion time will be 100ms + 100ms + 300ms + 300ms = 800ms.
- 5. The analog value can indicate faults as shown below:

Value: 12-bit	Value: 14-bit	Possible Cause	
-1	-1	Deviates slightly below the input range	
4096	16384	Deviates slightly above the input range	
32767	32767	Deviates greatly above or below the input range	

RTD Inputs

RTD Type PT100

Temperature coefficient α 0.00385/0.00392

-200 to 600°C/-328 to 1100°F. 1 to 320Ω.

Isolation None

Conversion method Voltage to frequency

Resolution 0.1°C/0.1°F

Conversion time 300ms minimum per channel. See Note 4 above

 $\begin{tabular}{ll} Input impedance & >10M\Omega \\ Auxillary current for PT100 & 150 μA typical \\ Accuracy (0$^{\circ}$ to 50$^{\circ}$C / -30$^{\circ}$ to 60$^{\circ}$C) & $\pm 0.5\% \ / \ \pm 0.9\% \end{tabular}$

Status indication Yes. See Note 6

Notes:

6. The analog value can indicate faults as shown below:

Value	Possible Cause
32767	Sensor is not connected to input, or value exceeds permissible range
-32767	Sensor is short-circuited

Thermocouple Inputs

Input range See Note 7 Isolation None

Conversion method Voltage to frequency
Resolution 0.1°C/ 0.1°F maximum

Conversion time 100ms minimum per channel. See Note 4 above

Input impedance $>10M\Omega$

Cold junction compensation Local, automatic

Cold junction compensation error

(0° to 50°C / -30° to 60°C) ±1.5°C / ±3°C maximum

Absolute maximum rating ± 0.6 VDC Accuracy (0° to 50°C / -30° to 60°C) ± 0.5 % / ± 0.5 % / ± 0.9 %

Warm-up time ½ hour typically, ±1°C/±1.8°F repeatability

Status indication Yes. See Note 6 above

Notes:

7. The device can also measure voltage within the range of -5 to 56mV, at a resolution of 0.01mV. The device can also measure raw value frequency at a resolution of 14-bits (16384). Input ranges are shown in the following table:

Type	Temp. Range
mV	-5 to 56mV
В	200 to 1820°C (300 to 3276°F)
Е	-200 to 750°C (-328 to 1382°F)
J	-200 to 760°C (-328 to 1400°F)
K	-200 to 1250°C (-328 to 2282°F)

Туре	Temp. Range
N	-200 to 1300°C (-328 to 2372°F)
R	0 to 1768°C (32 to 3214°F)
S	0 to 1768°C (32 to 3214°F)
Т	-200 to 400°C (-328 to 752°F)

Digital Outputs

Number of outputs 10 transistor pnp (source)
Output type P-MOSFET (open drain)

Isolation None

Output current (resistive load) 0.5A maximum per output 3A maximum total per common

Maximum frequency 50Hz (resistive load)

0.5Hz (inductive load)

PWM maximum frequency 0.5KHz (resistive load). See Note 8

Short circuit protection Yes

Short circuit indication Via software
On voltage drop 0.5VDC maximum

Power supply for outputs

Operating voltage 20.4 to 28.8VDC

Nominal voltage 24VDC

Notes:

8. Outputs 0 to 4 can be used as PWM outputs.

Analog Outputs

Galvanic isolation

Number of outputs 2

Output range 0-10V, 4-20mA. See Note 9

Resolution 12-bit (4096 units)

Conversion time Both outputs are updated per scan

Load impedance 1kΩ minimum—voltage 500Ω maximum—current

None

Accuracy (0° to 50°C / -30° to 60°C) $\pm 0.3\%$ / $\pm 0.6\%$

Notes:

Note that the range of each I/O is defined by wiring, jumper settings, and within the controller's software. Graphic Display Screen

LCD Type TFT, LCD display

Illumination backlight White LED, software-controlled

Display resolution 320x240 pixels

Viewing area 3.5"

Colors 65,536 (16-bit)
Touchscreen Resistive, analog

'Touch' indication Via buzzer

Screen brightness control Via software (Store value to SI 9).

Virtual Keypad Displays virtual keyboard when the application requires data entry.

Keypad

Number of keys 5 programmable function keys

Key type Metal dome, sealed membrane switch

Slides Slides may be installed in the operating panel faceplate to custom-

label the keys. Refer to *V350 Keypad Slides.pdf*. Two sets of slides are supplied with the controller:

one set of arrow keys, and one blank set.

<u>Program</u>					
Memory size	Application	n Logic – 1Mb, Images – 6Mb, Fonts – 512 Kb			
Operand type	Quantity	Symbol	Value		
Memory Bits	8192	MB	Bit (coil)		
Memory Integers	4096	MI	16-bit signed/unsigned		
Long Integers	512	ML	32-bit signed/unsigned		
Double Word	256	DW	32-bit unsigned		
Memory Floats	64	MF	32-bit signed/unsigned		
Fast Bits	1023	XB	Fast Bits (coil) – not retained		
Fast Integers	512	XI	16 bit signed/unsigned (fast, not retained)		
Fast Long Integers	256	XL	32 bit signed/unsigned (fast, not retained)		
Fast Double Word	64	XDW	32 bit unsigned (fast, not retained)		
Timers	384	Т	Res. 10 ms; max 99h, 59 min, 59.99 s		
Counters	32	С	32 bit		
Data Tables 120K dynamic data (recipe parameters, datalogs, etc.)					
		192K fixed data (read-only data, ingredient names, etc) Expandable via SD card. See Removable Memory below			
	•	e via SD care	u. See Removable Memory below		
HMI displays	Up to 1024	Up to 1024			
Program scan time 15μS per 1kb of typical application					

Removable Memory

Micro SD card Compatible with standard SD and SDHC; up to 32GB store datalogs,

Alarms, Trends, Data Tables, backup Ladder, HMI, and OS.

See Note 10

Notes:

10. User must format via Unitronics SD tools utility.

Communication Ports

Port 1 1 channel, RS232/RS485. See Note 11

Galvanic isolation No

Baud rate 300 to 115200 bps

BS232

Input voltage ±20VDC absolute maximum

Cable length 15m maximum (50')

RS485

Input voltage -7 to +12VDC differential maximum

Cable type Shielded twisted pair, in compliance with EIA 485

Cable length 1200m maximum (4000')

Nodes Up to 32
Port 2 (optional) See Note 12
CANbus (optional) See Note 12

Notes:

11. This model is supplied with a serial port: RS232/RS485 (Port 1). The standard is set to either RS232 or RS485 according to jumper settings. Refer to the product's Installation Guide.

12. The user may order and install one or both of the following modules:

- An additional port (Port 2). Available types: RS232/RS485 isolated/non-isolated, Ethernet

A CANbus port

Port module documentation is available on the Unitronics website.

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Additional I/Os may be added. Configurations vary according to

module. Supports digital, high-speed, analog, weight and temperature

measurement I/Os.

Local Via I/O Expansion Port. Integrate up to 8 I/O Expansion Modules

comprising up to 128 additional I/Os. Adapter required (P.N. EX-A2X).

Remote Via CANbus port. Connect up to 60 adapters to a distance of 1000

meters from controller; and up to 8 I/O expansion modules to each adapter (up to a total of 512 I/Os). Adapter required (P.N. EX-RC1).

Miscellaneous

Clock (RTC) Real-time clock functions (date and time).

Battery back-up 7 years typical at 25°C, battery back-up for RTC and system data,

including variable data.

Battery replacement Yes. Coin-type 3V, lithium battery, CR2450

Dimensions

Size V350 109 x 114.1 x 68mm (4.29 x 4.49 x 2.67"). See Note 13

V350-J 109 x 114.1 x 66mm (4.92 x 4.49 x 2.59"). See Note 13

Weight 227g (8 oz)

Notes:

13. For exact dimensions, refer to the product's Installation Guide.

Environment					
Relative Humidity (RH)	10% to 95% (non-condensing)				
Mounting method	Panel mounted (IP65/66/NEMA4X)				
	DIN-rail mounted (IP20/NEMA1)				
	<u>V350-35-TA24, V350-J-TA24</u> <u>V350-S-TA24, V350-JS-TA24</u>				
Operational temperature	0 to 50°C (32 to 122°F) -30 to 60°C (-22 to 140°F)				
Storage temperature	-20 to 60°C (-4 to 140°F) -30 to 60°C (-22 to 140°F)				

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